

Renaissance



6mm SurgeWave® Ribbon Gliders

SurgeWave® System













Create a graceful flowing wave effect to your curtains with the **SurgeWave® System** only from **Renaissance**

SurgeWave® System

Renaissance

The SurgeWave® System from Renaissance gives a consistent heading without having to pull any strings and with your curtains open, SurgeWave® stacks back to give a tidy, minimalistic look.

The simple-to-install system produces smooth, consistent waves in your fabric which effortlessly glides along your chosen track.



System compatibiltiy logo.

How it Works Curtains open

With curtains open SurgeWave® stacks back to give a tidy, minimalistic look.

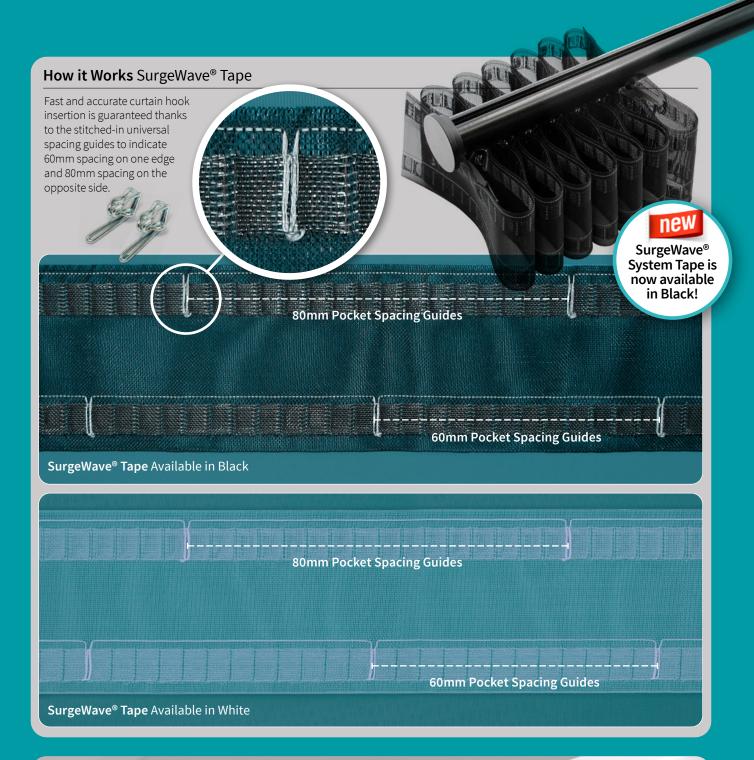


How it Works Curtains drawn closed

SurgeWave® gives smooth, consistent waves in your fabric with the curtains drawn closed to a flush finish thanks to the **Neat Pleat Guides**











SurgeWave® System

4mm Channel Profile Tracks











IN-STOCK DELIVERY





logos for track compatibility.

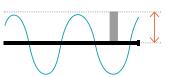
| Channel Size | 4mm or 6mm versions |
|-------------------|---|
| Compatibility | Various – see table on Page 178 |
| | Works with split stack, single stack, corded and uncorded systems. |
| Gliders per Metre | 60mm spacing – Approx 16 Gliders per Metre |
| | 80mm spacing – Approx 12 Gliders per Metre |
| Curtain Weight | Suitable for Light to Heavy Weight Curtains |
| Bending | Works with bent track |
| Features & Tips | To get the best appearance ensure that the curtain 'ends' are returned to behind the track. As a guide, work to double fullness. |

position the hooks.

• The flow depth can be adjusted by where you

• No strings to pull up – a crisp tidy finish.

How it works Wall Bracket size for SurgeWave® System



This illustration shows from above how the SurgeWave Tape with curtains drawn will require wall clearance to allow for the pleats to flow without touching the wall.

For the SurgeWave System Tape to operate with appropriate clearance we recommend the following minimum projection from the wall to the centre of the channel of your chosen track:

60mm SurgeWave Gliders require a minimum projection of 6cm 80mm SurgeWave Gliders require a minimum projection of 8cm

SurgeWave® System Gliders



4mm SurgeWave® Gliders 60mm Spacing Packed: 25m Roll Code: 16HS60GLST White Black Code: 16HS60GLSX



4mm SurgeWave® Gliders 80mm Spacing Packed: 25m Roll ○ White Code: 16HS80GLST Black Code: 16HS80GLSX



SurgeWave® System Accessories

| | SurgeWave® System Curtain Tape With 60mm & 80mm Spacing Guides | | |
|---------------------------------------|---|--|--|
| | White Packed: 50m Code: 51TOWA3R | | |
| | White Packed: 100m Code: 51TOWA3CR | | |
| | Black Packed: 50m Code: 51TOWAK3R | | |
| | Min Qty: 100m | | |
| Iron-on SurgeWave® System Curtain Tap | | | |
| (222 | White Packed: 50m Code: 51TOWIA3R | | |
| | Min Qty: 100m | | |
| | Friction Gliders for SurgeWave® System | | |
| - 1 L | NOTE: Not compatible with Ribbon Gliders | | |
| | White Packed: 10 Code: 16HSFGDW | | |
| | | | |
| A | White Packed: 100 Code: 16HSFGCW | | |
| 21-21- | White Packed: 100 Code: 16HSFGCW Grey Packed: 10 Code: 16HSFGDT | | |
| 44 | | | |
| Helps prevent curtain spring-back | Grey Packed: 10 Code: 16HSFGDT | | |

White

Packed: 10

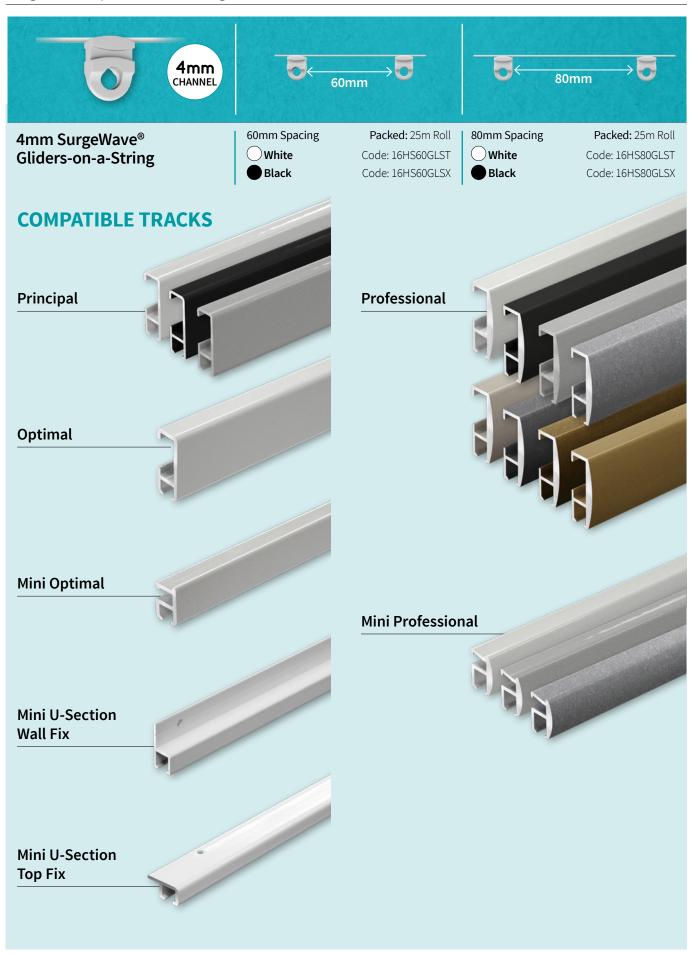
Neat Pleat Guide for SurgeWave® System Clips onto 4mm & 6mm SurgeWave Gliders

Code: I6SURNP-

Min Qty: 10



SurgeWave® System – 4mm SurgeWave Gliders





SurgeWave® System

6mm Channel Profile Tracks

Key Features:





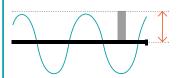








How it works Wall Bracket size for SurgeWave® System



This illustration shows from above how the SurgeWave Tape with curtains drawn will require wall clearance to allow for the pleats to flow without touching the wall.

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60mm SurgeWave Gliders require a minimum projection of 6cm 80mm SurgeWave Gliders require a minimum projection of 8cm

SurgeWave® System Gliders



6mm SurgeWave® Gliders-on-a-String 60mm Spacing Packed: 25m Roll ○ White Code: 16HH60GLST

Black



6mm SurgeWave® Gliders-on-a-String Packed: 25m Roll 80mm Spacing **○**White Code: 16HH80GLST Black



6mm SurgeWave® Ribbon Gliders 60mm Spacing Packed: 25m Roll **○** White



Code: 16SW6RG60W Code: 16SW6RG60K Code: 16SW6RG60G



6mm SurgeWave® Ribbon Gliders 80mm Spacing Packed: 25m Roll

○ White Black Crey

Code: 16SW6RG80W Code: 16SW6RG80K Code: 16SW6RG80G



6mm Roller SurgeWave® Gliders (Wide) 60mm Spacing Packed: 30m Roll **○** White Code: 16GL7SR60W



6mm Roller SurgeWave® Gliders (Wide) 80mm Spacing Packed: 40m Roll ○ White Code: 16GL7SR80W



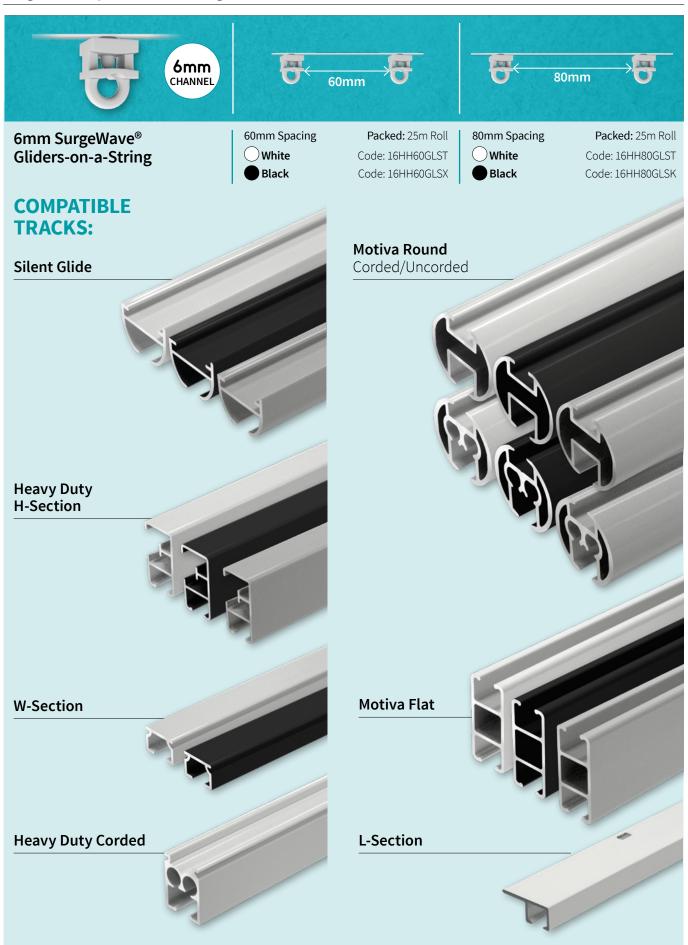
6mm Roller SurgeWave® Gliders (Narrow) 60mm Spacing Packed: 30m Roll **○** White Code: 16GL6SR60W



6mm Roller SurgeWave® Gliders (Narrow) 80mm Spacing Packed: 40m Roll ○ White Code: 16GL6SR80W

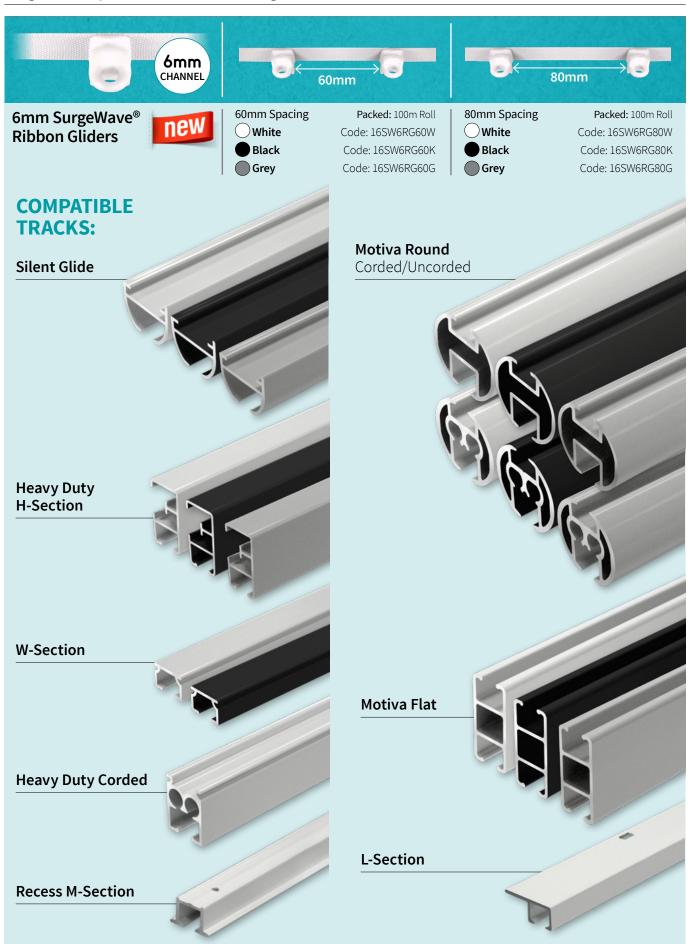


SurgeWave® System – 6mm SurgeWave® Gliders



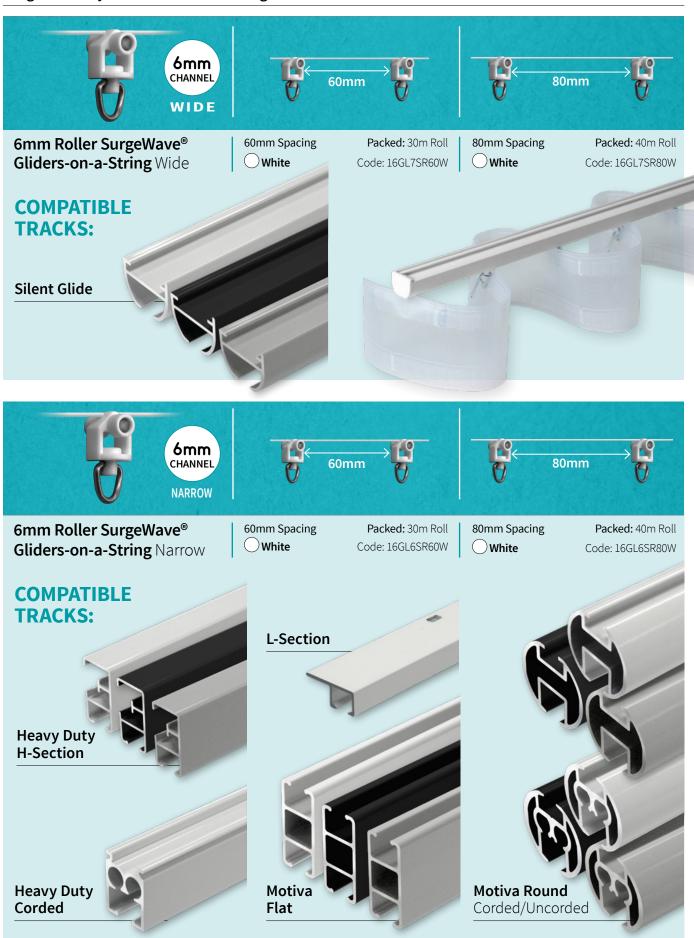


SurgeWave® System – 6mm Ribbon SurgeWave® Gliders





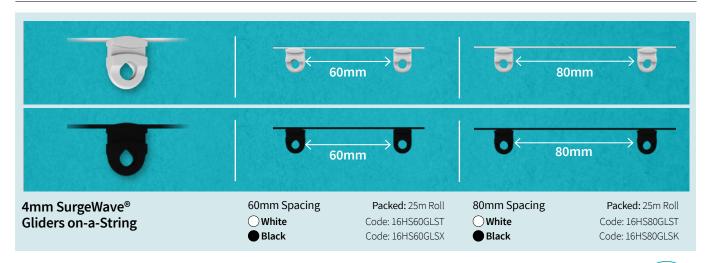
SurgeWave® System – 6mm Roller SurgeWave® Gliders





SurgeWave® System – 4mm SurgeWave® Gliders





6mm CHANNEL

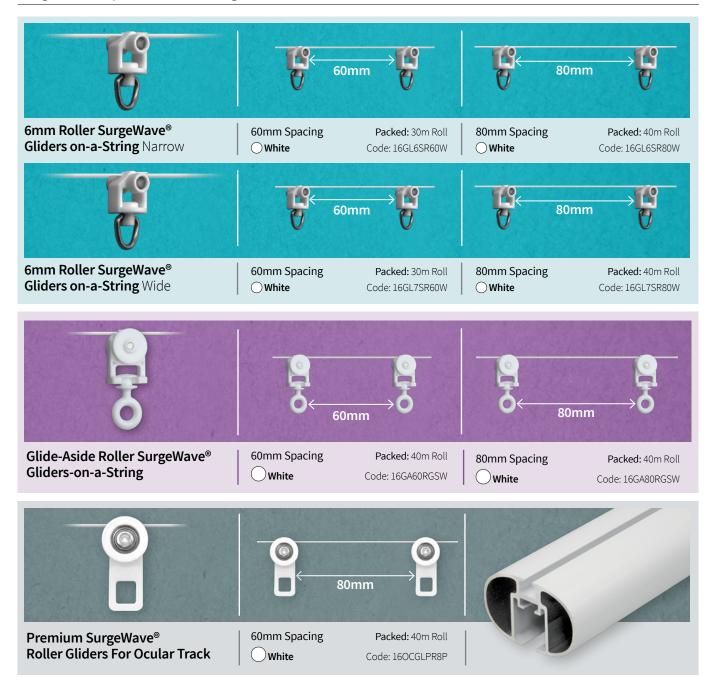
SurgeWave® System - 6mm SurgeWave® Gliders





SurgeWave® System – 6mm SurgeWave® Gliders





SurgeWave® System Accessories





| 4mm CHANNEL Contract Track Comparison Matrix | Principal H-Section Profile | Optimal H-Section Profile C | Mini Optimal H-Section Profile | Professional Large Curved Profile | Mini Professional Small Curved Profile | Mini U-Section Wall Fix | Mini U-Section Top Fix |
|---|--------------------------------|--------------------------------|-----------------------------------|--|---|----------------------------|---------------------------|
| | | L | | Н | 6 | | |
| Profile Specification | Madiana | Madiana | Madiana | Madiana | Medium | NA - diame | L J Medium |
| Weight Capacity | Medium | Medium | Medium | Medium | меашт | Medium | меашт |
| Corded | | 4 | | 4 | | 4 | 4 |
| Uncorded (Hand-drawn) | • | • | • | Y | ✓ | • | ~ |
| Single Channel Track | ~ | ✓ | ✓ | ✓ | ✓ | ~ | ~ |
| Multi-Channel Track Brackets & Fixings | | | | | | | |
| Wall Fix | → | ~ | ~ | ✓ | ✓ | ~ | |
| | <u> </u> | <i>y</i> | <i>y</i> | V | V | • | .4 |
| Ceiling Fix Direct Fit without Brackets | | • | • | | • | ~ | <i>y</i> |
| | | | | | | • | |
| Flush Ceiling/Recess Fit | | | | | | | |
| Adjustable Brackets Standard Bracket Colours | | 0 | 0 | 0 | 0 | | |
| Leverlock Bracket Colours | | | | 0000 | | | |
| Colour Options | | | | | | | |
| White Track | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Silver Track RAL 9006 | | | | | • | | |
| Black Track RAL 9005 | • | | | • | | | |
| Additional Colours | | | | Anthracite Sand Brushed Steel Silver Metallic Gold Antique Brass | Silver Metallic | | |
| 4mm Glider Options | | | | | | | |
| 4mm SurgeWave® Gliders Choose 60mm or 80mm spacing | 0 | 0 | 0 | $\bigcirc lacktriangle$ | $\bigcirc lacktriangle$ | Ο [†] | 0 |
| Roller SurgeWave® Gliders | | Nota | available for 4mn | n Grove Tracks – Pleas | e see 6mm Profile op | tions | |
| SurgeWave® Ribbon Choose 60mm or 80mm spacing | | Not a | available for 4mn | n Grove Tracks – Pleas | e see 6mm Profile op | tions | |
| 4mm Standard Glider - Colours | $\bigcirc \bullet \bigcirc$ | 0 | 0 | 0000 | 000 | 0 | 0 |
| 4mm Standard Roller Glider | | | | | | | |
| 4mm Heavy Duty Glider | | | | | | | |
| 4mm Heavy Duty Roller Glider | | | | | | | |
| 4mm Click-in Gliders (Retro fit) | ~ | | ~ | ✓ | ✓ | ~ | ~ |
| 4mm Overlap Arms | ~ | ~ | ~ | ✓ | ✓ | ~ | ~ |
| Bending/Angle Options | | | | | | | |
| Angle Bend Service | V | ✓ | ✓ | Y | V | | |
| 90° Bend Min Radius | 10cm | 10cm | 10cm | 10cm | 10cm | | |
| Continuous Curve Service | V | • | • | Y | • | | |
| Bending Tool Option | ✓ | ✓ | ~ | ~ | ~ | | |

[†] Surge is compatible with Mini U-Section Wall Fix when fitted flush to the base of a recess or flush to the base and rear of a pelmet board.





| 6mm CHANNEL Contract Track Comparison Matrix | Silent Glide | Motiva Round Corded | Motiva Round Uncorded | W-Section | Recess M-Section | Heavy Duty Corded | Heavy Duty H-Section | L-Section | Motiva Flat |
|---|--------------|-------------------------|---------------------------------|-------------------------|-------------------|-------------------|----------------------------|-------------|-------------|
| Profile Specification | H | (F) | (C) | | П | M | | | H |
| Max Curtain Weight* | Heavy | Heavy | Heavy | Heavy | Heavy | Heavy | Heavy | Heavy | Heavy |
| Corded | | ~ | | | | ~ | | | |
| Uncorded (Hand-drawn) | ~ | > | > | > | ~ | | > | > | > |
| Single Channel Track | ~ | ~ | > | > | ~ | ~ | > | > | > |
| Multi-Channel Track | | | | | | | | | |
| Brackets & Fixings | | | | | | | | | |
| Wall Fix (△ L-Extension required) | ~ | ~ | ~ | Δ | | Δ | ~ | | ✓ |
| Ceiling Fix | ~ | ~ | > | > | | ~ | > | > | > |
| Direct Fit without Brackets | | | | > | | | | > | |
| Flush Ceiling/Recess Fit | | | | | ~ | | | | |
| Adjustable Brackets | | > | > | | | | | | > |
| Standard Bracket Colours | Hidden | $\bigcirc \bigcirc$ | 0 | \circ | | 0 | | | |
| Leverlock Bracket Colours | | | | | | | | | |
| Colour Options | | | | | | | | | |
| White Track RAL 9016 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Silver Track RAL 9006 | | 0 | | | | | | | |
| Black Track RAL 9005 | • | • | • | • | | | • | | • |
| Additional Colours 6mm Glider Options | | | | | | | | | |
| 6mm SurgeWave® Gliders Choose 60mm or 80mm spacing | 0 | 0 | $\bigcirc lacktriangle$ | ○●†† | Not Compatible | 0 | $\bigcirc lacktriangle$ | 0 | 0 |
| 6mm Roller SurgeWave® Gliders | 0 | 0 | 0 | | | 0 | 0 | | |
| 6mm SurgeWave® Ribbon Choose 60mm or 80mm spacing | 000 | | $\bigcirc \bullet \bullet$ | $\bigcirc lacktriangle$ | 0 | 0 | $\bigcirc \bullet \bullet$ | 0 | |
| 6mm Standard Glider - Colours | 0 | $\bigcirc lacktriangle$ | $\bigcirc lackbox{lack}$ | $\bigcirc lacktriangle$ | 0 | 0 | $\bigcirc lackbox{lack}$ | 0 | 0 |
| 6mm Standard Roller Glider | ~ | ~ | > | > | ~ | ~ | > | ~ | ~ |
| 6mm Heavy Duty Glider | ~ | ~ | > | > | ~ | ~ | > | ~ | ✓ |
| 6mm Heavy Duty Roller Glider | | ~ | > | | | | | ~ | |
| 6mm Click-in Gliders (Retro fit) | ~ | ~ | > | > | ~ | ~ | > | ~ | ✓ |
| 6mm Overlap Arms | ~ | ~ | ~ | ~ | ~ | ~ | ~ | ~ | ✓ |
| Bending/Angle Options | | | | | | | | | |
| Angle Bend Service | ✓ | ~ | Y | • | | ~ | > | | ✓ |
| 90° Bend Min Radius | 10cm | 30cm | 30cm | 10cm | | 12.5cm | 10cm | | 10cm |
| Continuous Curve Service | ✓ | ~ | > | • | | <u> </u> | > | | • |
| Bending Tool Option | | | | > | | ~ | ✓ | | ~ |

^{*}Tracks labelled as **HEAVY** must be used with Heavy Duty Gliders



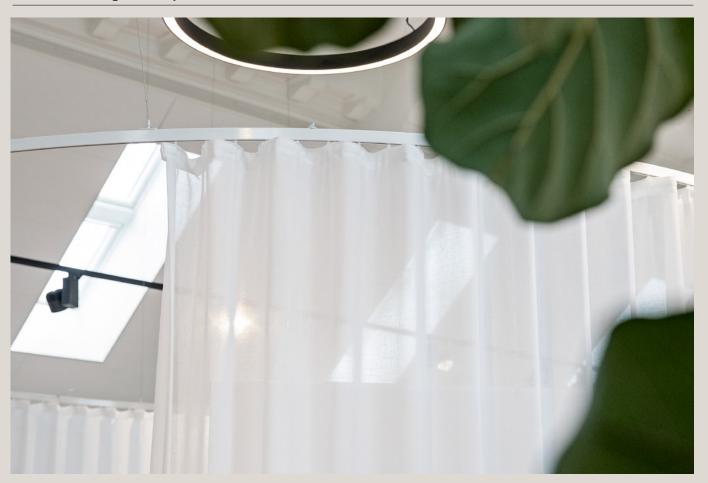
^{††} Surge is not compatible with pre-drilled W-Section

| | Distinction 20 Round | Distinction 28 Round Corded | Distinction 28 Round Uncorded | Distinction 34 Flat Corded | Distinction 34 Flat Uncorded | Glide-Aside Motorised | Ocular Ellipse Profile |
|--|-------------------------|--|---|-------------------------------------|------------------------------------|---------------------------------|---------------------------------------|
| Deluxe Tracks Comparison Matrix Profile Specification | \leftarrow | | | | | | |
| Max Curtain Weight | Medium | Med | lium | Hea | ıvy* | Heavy* | Heavy* |
| Channel Width | 6mm | 6m | ım | 6m | ım | 6mm | 6mm |
| Corded | | ~ | | ~ | | | |
| Uncorded (Hand-Drawn) | ~ | | ~ | | • | ~ | <u> </u> |
| Single Channel Track | | _ | <u> </u> | | | * | , , , , , , , , , , , , , , , , , , , |
| Motorised | • | • | <u> </u> | <u> </u> | | · · | · |
| Brackets & Fixings | | | <u> </u> | <u> </u> | | <u> </u> | |
| Wall Fix | ~ | | , | | , | ~ | ~ |
| Ceiling Fix | | | , | | , | * | <u> </u> |
| Coloured Brackets | Colour Matched | Colour | Matched | Colour | Matched | v | Colour Matched |
| Colour Options | | | | | | | |
| Standard Colours | Count | ry Cream OWhit | te Sheen Blac | k Sheen Silve | r Sheen | C RAL 9016 | OPolar ODune Mist |
| Metallic Colours | ● Antique B | ● Antique Bronze ● Californian Gold ● Hammered Steel ● Steel Sheen | | | | | Strom Noir |
| Matt Colours | | O Dove Grey | Light Grey 0 | Shaded White | | | |
| Finial Options | | | | | | | |
| Standard Finial | End Cap | Barrel Finial | End Cap | Corded Finial | End Cap | | End Cap |
| Optional Finials | | Sphere Finial | Sphere or Barrel Finial | | | | |
| Glider Options | | | | ' | | | |
| 6mm SurgeWave® Gliders Choose 60mm or 80mm spacing | | All Distinction Trac supplied with Surg | ks if specified wit eWave Ribbon Gli | h SurgeWave are ders as standard | | | Ocular Premium Surge- Wave Gliders |
| 6mm Roller SurgeWave® | 0 | | | 0 | | 0 | |
| 6mm SurgeWave® Ribbon Choose 60mm or 80mm spacing | | 0 | | $\circ \bullet \bullet$ | | 000 | 000 |
| Standard Glider Colours | 0 | |) | | | 0 | |
| Standard Roller Gliders | | |) | |) | 0 | Ocular Premium Roller |
| Heavy Duty Glider | | | | |) | 0 | Gliders |
| Overlap Arms | | |) | |) | 0 | 0 |
| Bending Options | | | | | | | Ü |
| Angle Bend Service | ~ | | • | | • | ✓ | |
| 90° Bend Min Radius | 10cm | 100 | | 100 | | 40cm | |
| Continuous Curve Service | _ | | , | | , | | |
| Curve Min Radius | 10cm | 100 | | 100 | | | |
| Additional Options | | | | | | | |
| LED Strip Lighting | | | | | | | ~ |
| Motorised Operation Choose Battery or Mains Power | | | | | | ~ | |
| Handheld Remote Control | | | | | | ✓ | |
| Smart Home Compatible | | | | | | ~ | |

^{*}Tracks labelled as **HEAVY** must be used with Heavy Duty Gliders

Next day delivery on stocked items only. Made-to-measure & bending lead times vary depending on quantities Please call to discuss your requirements so we can give you accurate timescales. T&Cs apply.









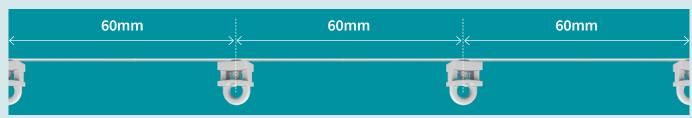
Use the table below to calculate the number of hooking points required for 60mm Spaced SurgeWave® Gliders. Find your Track Length in mm in the highlighted column – if your specific length is not shown then you should go up to the next size – e.g. I 100mm would be 20 for single/12 each for pair (24 total)



| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 300 | 6 | |
| 420 | 8 | |
| 540 | 10 | 12 |
| 660 | 12 | 16 |
| 780 | 14 | 16 |
| 900 | 16 | 20 |
| 1020 | 18 | 20 |
| 1140 | 20 | 24 |
| 1260 | 22 | 24 |
| 1380 | 24 | 28 |
| 1500 | 26 | 28 |
| 1620 | 28 | 32 |
| 1740 | 30 | 32 |
| 1860 | 32 | 36 |
| 1980 | 34 | 36 |
| 2100 | 36 | 40 |
| 2220 | 38 | 40 |
| 2340 | 40 | 44 |
| 2460 | 42 | 44 |
| 2580 | 44 | 48 |
| 2700 | 46 | 48 |
| 2820 | 48 | 52 |
| 2940 | 50 | 52 |
| 3060 | 52 | 56 |
| 3180 | 54 | 56 |
| 3300 | 56 | 60 |
| 3420 | 58 | 60 |
| 3540 | 60 | 64 |
| 3660 | 62 | 64 |
| 3780 | 64 | 68 |

| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 3900 | 66 | 68 |
| 4020 | 68 | 72 |
| 4140 | 70 | 72 |
| 4260 | 72 | 76 |
| 4380 | 74 | 76 |
| 4500 | 76 | 80 |
| 4620 | 78 | 80 |
| 4740 | 80 | 84 |
| 4860 | 82 | 84 |
| 4980 | 84 | 88 |
| 5100 | 86 | 88 |
| 5220 | 88 | 92 |
| 5340 | 90 | 92 |
| 5460 | 92 | 96 |
| 5580 | 94 | 96 |
| 5700 | 96 | 100 |
| 5820 | 98 | 100 |
| 5940 | 100 | 104 |
| 6060 | 102 | 104 |
| 6180 | 104 | 108 |
| 6300 | 106 | 108 |
| 6420 | 108 | 112 |
| 6540 | 110 | 112 |
| 6660 | 112 | 116 |
| 6780 | 114 | 116 |
| 6900 | 116 | 120 |
| 7020 | 118 | 120 |
| 7140 | 120 | 124 |
| 7260 | 122 | 124 |
| 7380 | 124 | 128 |

| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 7500 | 126 | 128 |
| 7620 | 128 | 132 |
| 7740 | 130 | 132 |
| 7860 | 132 | 136 |
| 7980 | 134 | 136 |
| 8100 | 136 | 140 |
| 8220 | 138 | 140 |
| 8340 | 140 | 144 |
| 8460 | 142 | 144 |
| 8580 | 144 | 148 |
| 8700 | 146 | 148 |
| 8820 | 148 | 152 |
| 8940 | 150 | 152 |
| 9060 | 152 | 156 |
| 9180 | 154 | 156 |
| 9300 | 156 | 160 |
| 9420 | 158 | 160 |
| 9540 | 160 | 164 |
| 9660 | 162 | 164 |
| 9780 | 164 | 168 |
| 9900 | 166 | 168 |
| 10020 | 168 | 172 |
| 10140 | 170 | 172 |
| 10260 | 172 | 176 |
| 10380 | 174 | 176 |
| 10500 | 176 | 180 |
| 10620 | 178 | 180 |
| 10740 | 180 | 184 |
| 10860 | 182 | 184 |
| 10980 | 184 | 188 |



NOTE: For Glide-Aside Tracks the number of SurgeWave Gilders per curtain should be reduced by 3 to allow for the Motor/SurgeWave Arm hooking points.

Use the table below to calculate the number of hooking points required for 80mm Spaced SurgeWave® Gliders. Find your Track Length in mm in the highlighted column - if your specific length is not shown then you should go up to the next size – e.g. 1100mm would be 16 for single / 10 each for pair (20 total)



| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 400 | 6 | |
| 560 | 8 | |
| 720 | 10 | 12 |
| 880 | 12 | 16 |
| 1040 | 14 | 16 |
| 1200 | 16 | 20 |
| 1360 | 18 | 20 |
| 1520 | 20 | 24 |
| 1680 | 22 | 24 |
| 1840 | 24 | 28 |
| 2000 | 26 | 28 |
| 2160 | 28 | 32 |
| 2320 | 30 | 32 |
| 2480 | 32 | 36 |
| 2640 | 34 | 36 |
| 2800 | 36 | 40 |
| 2960 | 38 | 40 |
| 3120 | 40 | 44 |
| 3280 | 42 | 44 |
| 3440 | 44 | 48 |
| 3600 | 46 | 48 |
| 3760 | 48 | 52 |
| 3920 | 50 | 52 |
| 4080 | 52 | 56 |
| 4240 | 54 | 56 |
| 4400 | 56 | 60 |
| 4560 | 58 | 60 |
| 4720 | 60 | 64 |
| 4880 | 62 | 64 |
| 5040 | 64 | 68 |

| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 5200 | 66 | 68 |
| 5360 | 68 | 72 |
| 5520 | 70 | 72 |
| 5680 | 72 | 76 |
| 5840 | 74 | 76 |
| 6000 | 76 | 80 |
| 6160 | 78 | 80 |
| 6320 | 80 | 84 |
| 6480 | 82 | 84 |
| 6640 | 84 | 88 |
| 6800 | 86 | 88 |
| 6960 | 88 | 92 |
| 7120 | 90 | 92 |
| 7280 | 92 | 96 |
| 7440 | 94 | 96 |
| 7600 | 96 | 100 |
| 7760 | 98 | 100 |
| 7920 | 100 | 104 |
| 8080 | 102 | 104 |
| 8240 | 104 | 108 |
| 8400 | 106 | 108 |
| 8560 | 108 | 112 |
| 8720 | 110 | 112 |
| 8880 | 112 | 116 |
| 9040 | 114 | 116 |
| 9200 | 116 | 120 |
| 9360 | 118 | 120 |
| 9520 | 120 | 124 |
| 9680 | 122 | 124 |
| 9840 | 124 | 128 |

| Track Length mm | Single Curtain | Pair (Total) |
|--------------------|-------------------|------------------------|
| 10000 | 126 | 128 |
| 10160 | 128 | 132 |
| 10320 | 130 | 132 |
| 10490 | 132 | 136 |
| 10650 | 134 | 136 |
| 10810 | 136 | 140 |
| 10970 | 138 | 140 |
| 11130 | 140 | 144 |
| 11290 | 142 | 144 |
| 11450 | 144 | 148 |
| 11610 | 146 | 148 |
| 11770 | 148 | 152 |
| 11930 | 150 | 152 |
| 12090 | 152 | 156 |
| 12250 | 154 | 156 |
| 12410 | 156 | 160 |
| 12570 | 158 | 160 |
| 12730 | 160 | 164 |
| 12890 | 162 | 164 |
| 13050 | 164 | 168 |
| 13210 | 166 | 168 |
| 13370 | 168 | 172 |
| 13530 | 170 | 172 |
| 13690 | 172 | 176 |
| 13850 | 174 | 176 |
| 14010 | 176 | 180 |
| 14170 | 178 | 180 |
| 14330 | 180 | 184 |
| 14490 | 182 | 184 |
| 14650 | 184 | 188 |



NOTE: For Glide-Aside Tracks the number of SurgeWave Gilders per curtain should be reduced by 3 to allow for the Motor/SurgeWave Arm hooking points.

